





- a. Switch on the pH meter and select the correct buffer group.
- b. Enter the **correct temperature** for the buffers if no automatic temperature capture is done.
- c. Pour a sufficient amount of each **buffer** solution into a clean beaker.
- d. **Rinse the electrode** with distilled or deionized water. For refillable electrodes: Ensure that the electrolyte filling hole is open.



Calibration

- a. Immerse the electrode into the first buffer solution and start the calibration on the pH meter. Start with the lowest pH value.
- b. Wait until the measurement has **reached the endpoint.**
- c. Take the electrode out of the buffer solution and **rinse** it.
- d. Add calibration points by repeating steps a-c with the next buffer solution. Once complete, end the calibration on the pH meter.



Evaluation

a. Review the calibration results on the meter:

| Slope Offset | ± (0 -20) mV | ± (20 – 35) mV | > ± 35 mV |
|-----------------|--------------|----------------|-----------|
| 95 – 105% | | | į |
| 90 – 95% | | | 1 |
| 85 – 90% | | | |
| < 85% or > 105% | | | |



Electrode in good condition



Electrode requires cleaning soon



Electrode requires cleaning AND/OR regeneration



Electrode is worn out and needs to be replaced

- b. Save the calibration if it is acceptable. The electrode is now ready for your measurements!
- c. If no acceptable calibration can be achieved, visit our **TroubleShooter** and sensor handling movies on **www.electrodes.net**.

